

TECHNICAL DATA SHEET

Power spray glue plus

Art. no. 0890 100 064

P. Qty.: 1 / 12

Contact adhesive with high immediate adhesive strength and high temperature resistance

Suitable for gluing aluminium, stainless steel, copper, brass, steel/iron, ABS, GRP, rubber/foam rubber, hard foams, PE films, polycarbonate, polyurethane, wood (MDF, chipboard), laminated panels (Resopal, Ultrapas), cork, HPL, paper, cardboard, felt, fabric, leather (depending on the fat content), etc.

Not suitable for bonding soft PVC, PVC films, PMMA, synthetic leather, vinyl, chipboard cutting edges and polystyrene.



Chemical basis	Synthetic rubber
Colour	Transparent
Density	0.85 g/ml
Smell/fragrance	Characteristic
Min./max. processing temperature	0 to 30 °C
Min./max. temperature resistance	-20 to +110 °C
Min. flashing point	-24 °C
Min./max. flash-off time	5 min-15 min
Min./max. spraying distance	15-25 cm
Contents	400 ml
Weight of content	288 g
Shelf life from production	12 Month
Silicone-free	Yes

Application area

Suitable for gluing fabric, polyether/polyester foam, foam rubber profiles, insulation materials, roof lining material, leather, felt, cardboard (together or onto rubber), metal (raw, phosphated, annealed, primed and painted, anodised), wood materials and polyester materials. Also suitable for gluing PE film (e.g. as sheeting for spray water protection inside car doors). This spray adhesive can also be used for finishing purposes and for linings (car roof linings).

Application information

Thoroughly clean surfaces to be adhered and then spray them. For absorbent and/or textured substrates/surfaces the amount of adhesive applied must be increased accordingly, i.e. the whole surface sprayed until saturated. The spraying distance should be approx. 15–25 cm. Before joining the surfaces to be adhered to one another, allow the adhesive to flash off for 5 to 15 minutes (depending on the material and application). Using your knuckles, test the adhesive to ensure the absence of stringing at the

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thickest point of application. The curing time is approx. 45 minutes (depending on the ambient temperature). Sufficient pressing force is essential to ensure positive adhesion. Tension-free bonding can be used immediately. Excess adhesive residue can be removed with acetone cleaner (art. no. 0893 460, 0893 460 002).

Notice

After use, turn the can on its head and spray until the valve is empty.

The usage instructions are recommendations based on the tests we have conducted and on our experience; carry out your own tests before each application. Due to the large number of applications and storage and processing conditions, we do not assume any liability for a specific application result. Insofar as our free customer service provides technical information or acts as an advisory service, no responsibility is assumed by this service except where the advice or information given falls within the scope of our specified, contractually agreed service or the advisor was acting deliberately. We guarantee the consistent quality of our products. We reserve the right to make technical changes and further develop products. Please observe the technical data sheet!